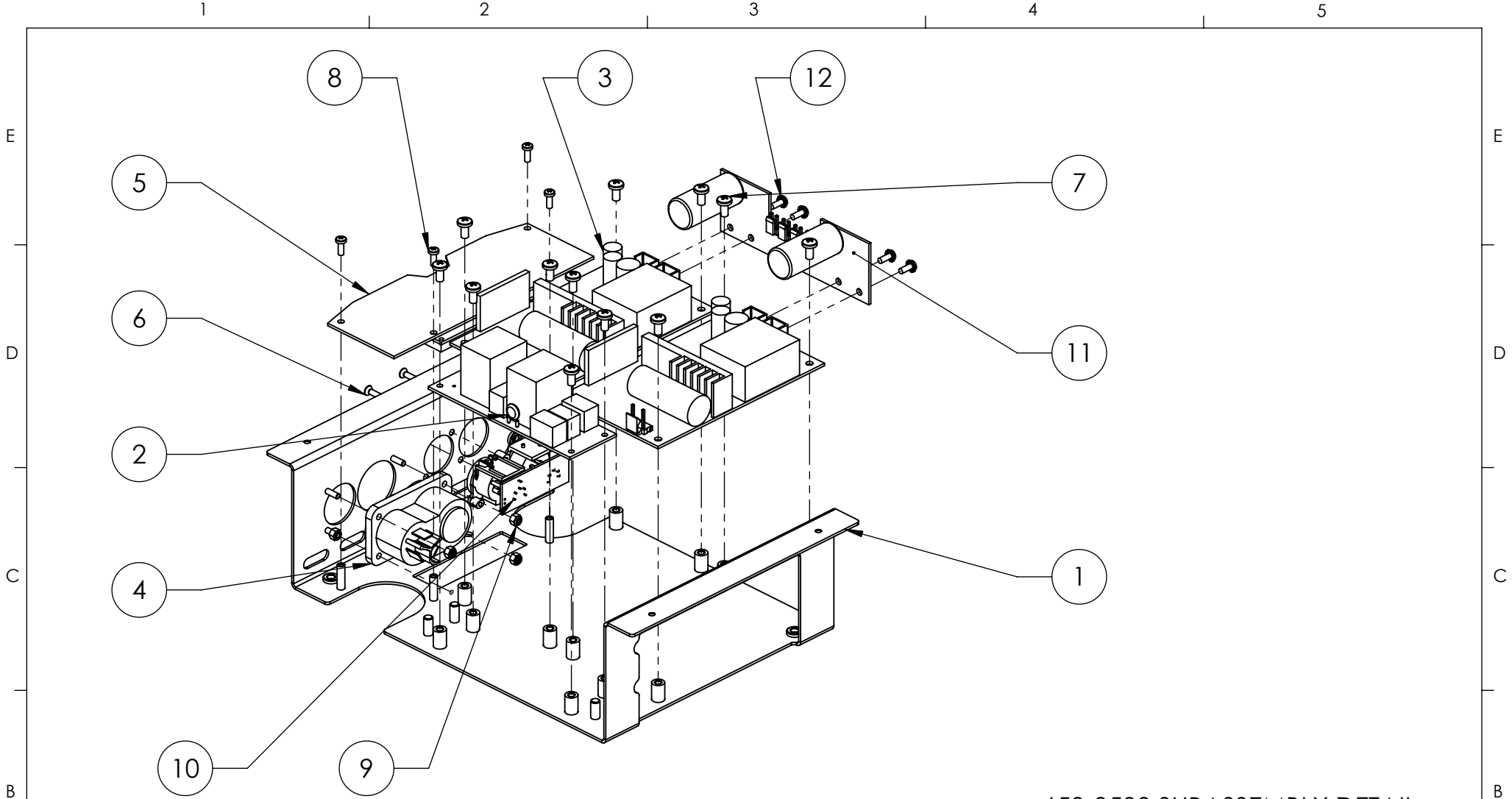


ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	650-0001	SPACE FORCE CHASSIS	1
2	650-0040	BRACKET HANGING SPACE FORCE	3
3	650-0111	SPACE FORCE STANDOFF	8
4	650-0200	SPACE FORCE BACK COVER	1
5	650-0500	SPACE FORCE PCB BRACKET ASSEMBLY	1
6	650-0005	SPACE FORCE LOUVER PLATE (BLK)	2
7	650-0025	SPACE FORCE LOUVER SIDING BRACKET (BLK)	2
8	650-0520	SPACE FORCE ACRYLIC DIFFUSER	1
9	650-0211	SPACE FORCE BUMPER CORNER BLACK	8
10	650-0215	SPACE FORCE OVERLAY	1
11	650-0301	SPACE FORCE PCB ENGINE VARIABLE COMPLETE	4
12	430-1106-0	SCREW M3x6 FH PLPS BLK	12
13	430-3203-0	NUT HEX M3 COMBI BIK	28
14	440-1306-0	SCREW M4x6 ULTRA LOW TORX	4
15	430-1308-2	SCREW M3x8 ULTRA LOW TORX	8
16	430-1110-0	SCREW M3x10 FH PLPS BLK	8
17	450-3205-0	NUT HEX M5 COMBI BLK	6
18	900-0504	HANDLE OFFSET BLACK	2
19	900-0002	KNOB TUNING RECESS INDICATOR	2
20	450-1112-0	SCREW M5x12 FH PLPS BLK	4
21	460-2112-2	WASHER M6 FLAT SS	2

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>Chroma-Q</b> BRILLIANT SOLUTIONS
DIMENSIONS ARE METRIC IN MILLIMETRES		DRAWN	DD	
TOLERANCES:		CHECKED		
ONE PLACE DECIMAL ±.1		ENG APPR.		
TWO PLACE DECIMAL ±.05		MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		
MATERIAL		COMMENTS:		
FINISH				
DO NOT SCALE DRAWING				
TITLE: SPACE FORCE P/N: CHSPFV MODEL: 650-1000				
SIZE	DWG. NO.	REV.		
<b>A</b>	<b>650-1000</b>	<b>A</b>		
SCALE: 1:8	WEIGHT: -	SHEET 1 OF 2		



650-0500 SUBASSEMBLY DETAIL

ITEM NO.	PART #	DESCRIPTION	QTY.
1	650-0010	BRACKET MOUNT PCB SPACE FORCE	1
2	650-0320	PCB COMPLETE FILTER CARWASH	1
3	900-2246	PSU EOS 350W 48V	2
4	900-2320	NEUTRIX TRUCON CONNECTOR	1
5	645-0101	PCB COMPLETE CONTROL SPACE FORCE	1
6	429-6113-9	SCREW SELF TAP FH PZDV BLK ST2.9x13 RoHS	4
7	440-1208-0	SCREW M4x8 PH PLPS BLK	12
8	430-1208-0	SCREW M3x8 PH PLPS BLK	8
9	430-3304-0	NUT HEX M3 NYLOCK BLK	4
10	650-0330	PCB XLIR IN/OUT	1
11	650-0315	PCB INTERCONNECT COMPLETE SPACE FORCE	1
12	430-2606-4	WASHER LOCK M3 EXT TEETH	4

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE METRIC  
IN MILLIMETRES

TOLERANCES:

ONE PLACE DECIMAL ±.1  
TWO PLACE DECIMAL ±.05

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL

-

FINISH

-

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	DD	04/09/15
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:



TITLE: SPACE FORCE  
P/N: CHSPFV  
MODEL: 650-1000

SIZE	DWG. NO.	REV.
<b>A</b>	650-1000	<b>A</b>
SCALE: 1:3	WEIGHT: -	SHEET 2 OF 2